

# Top 20 Corporate Business Flying 2012

Company	Years	Hours
ExxonMobil	81	270,884
Cox Enterprises	69	56,277
Chevron U.S.A.	67	106,708
Owens Corning	67	98,476
SC Aviation	67	38,509
AK Steel	65	110,897
Koch Industries	65	121,146
Crow Executive Air	64	139,198
General Dynamics	64	67,145
NextEra Energy	64	82,397
Owens-Illinois	64	110,607
CSX Corporation Aviation Dept.	63	113,686
General Mills	63	119,642
3M Company	62	215,827
Duke Energy	61	270,210
NiSource	61	126,090
Spectra Energy	61	291,493
Citigroup Corporate Aviation	60	144,680
The Kroger Company	60	58,197